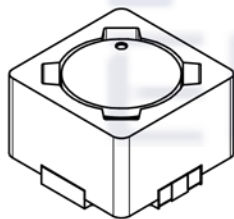
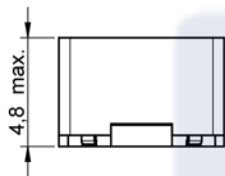
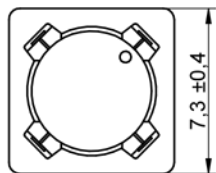
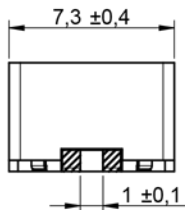
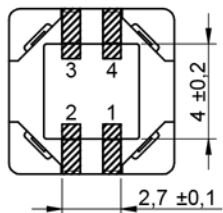
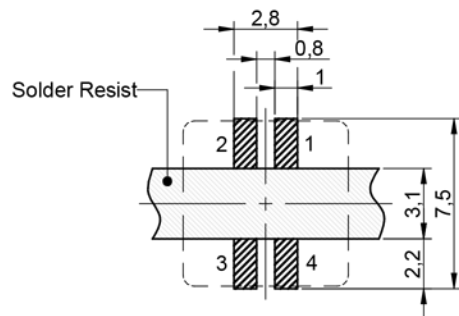


Dimensions: [mm]



Scale - 3:1

Recommended Land Pattern: [mm]



Scale - 3:1

Schematic:



Electrical Properties:

Properties	Test conditions		Value	Unit	Tol.
Inductance	100 kHz/ 100 mV	L	2x470	μH	±20%
Maximum Impedance			100000	Ω	max.
Rated Current	ΔT = 40 K	I _R	150	mA	max.
DC Resistance		R _{DC}	2x4.3	Ω	max.
Insulation Test Voltage		U _T	250	V (AC)	
Rated Voltage		U _R	80	V	max.

General Properties:

It is recommended that the temperature of the component does not exceed +125°C under worst case conditions	
Ambient Temperature (referring to I _R)	-40 °C up to +85 °C
Operating Temperature	-40 °C up to +125 °C
Test conditions of Electrical Properties: +20°C, 33% RH if not specified differently	

Product Marking:

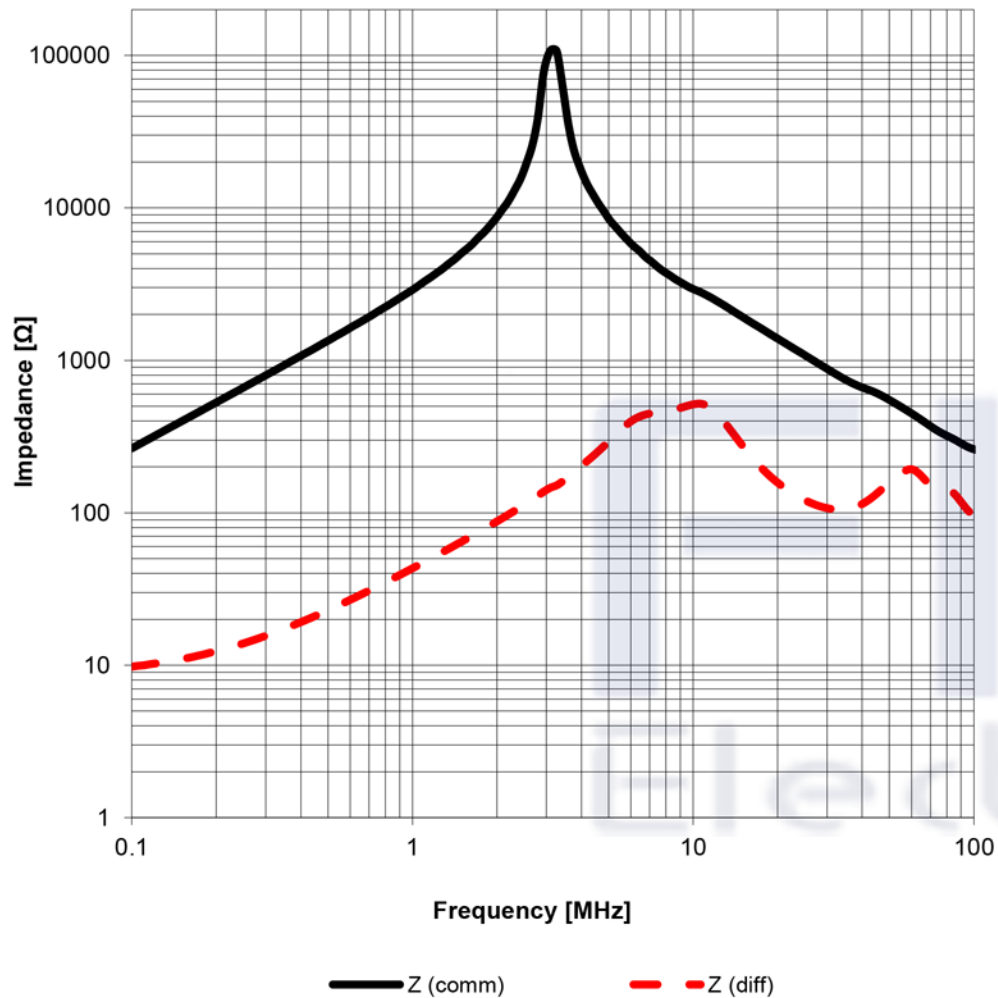
Start of Winding	• - Indicates top left corner
Marking	C for "Common Mode Choke"
Marking	C471 (Inductance Code)

Shaanxi FKS Electronic Parts Import&Export Co.,Ltd.
FKS(Xi'an) Electronic Technology Co.,Ltd.
Address: B1 Building,Western Cloud Valley,Fengxi New Town,
Xixian New Area,Xi'an City, Shaanxi Province,China.
Tel: +86-29-8868 5333
Fax: +86-29-8868 0913

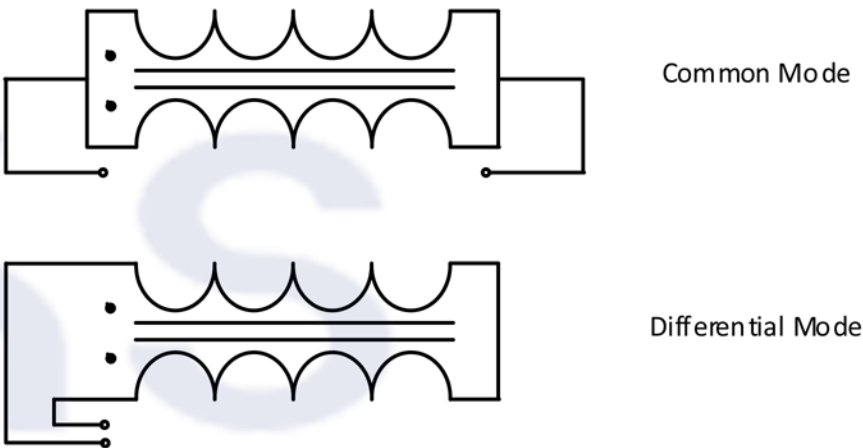


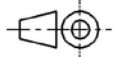
GENERAL TOLERANCE DIN ISO 2768-1m		PROJECTION METHOD 	
DESCRIPTION SMD Common Mode Line Filter		ORDER CODE FKS744281471	
SIZE 7345	REVISION 002.010	STATUS Valid	

Typical Impedance Characteristics:

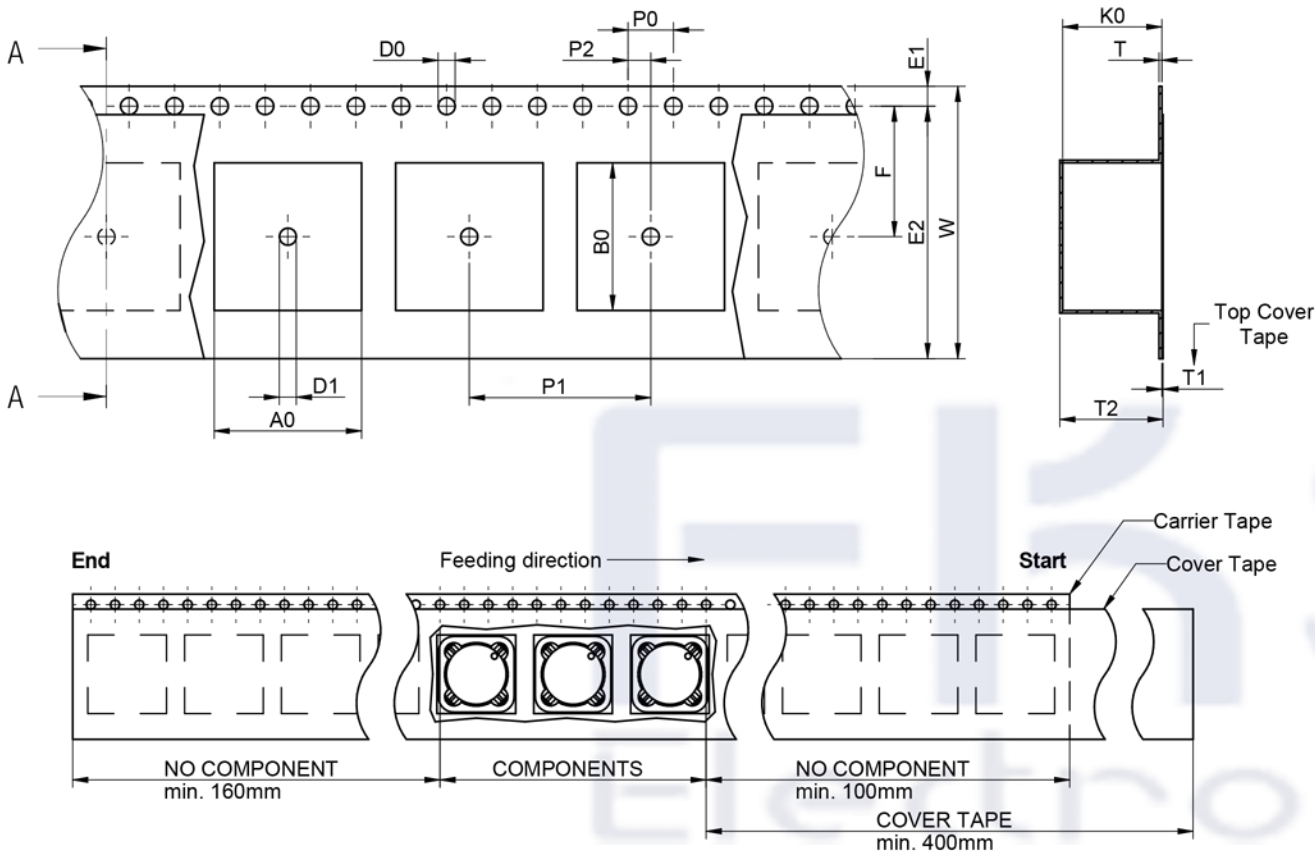


Test Setup:



Shaanxi FKS Electronic Parts Import&Export Co.,Ltd. FKS(Xi'an) Electronic Technology Co.,Ltd. Address: B1 Building,Western Cloud Valley,Fengxi New Town, Xixian New Area,Xi'an City, Shaanxi Province,China. Tel: +86-29-8868 5333 Fax: +86-29-8868 0913			GENERAL TOLERANCE DIN ISO 2768-1m		PROJECTION METHOD 	
			DESCRIPTION SMD Common Mode Line Filter			ORDER CODE FKS744281471
SIZE 7345		REVISION 002.010		STATUS Valid		

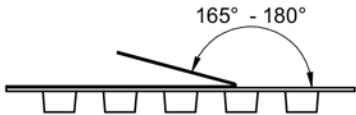
Packaging Specification - Tape and Reel: [mm]



packaging is referred to the international standard IEC 60286-3:2013

	A0	B0	W	T	T1	T2	K0	P0	P1	P2	D0	D1	E1	E2	F	Tape Type 2a	VPE / packaging unit
tolerance	typ.	typ.	+0,3/-0,1	ref.	max.	typ.	typ.	±0,1	±0,1	±0,1	+0,1/-0,0	min.	±0,1	min.	±0,1		pcs.
size	744281xxx	7,60	7,60	16,00	0,40	0,1	5,00	4,80	4,00	12,00	2,00	1,50	1,50	1,75	14,25	7,50	Polystyrene 1000

	A	B	C	D	N	W1	W2	W3	W3
Tolerance	± 2,0	min.	min.	min.	min.	+ 2,0	max.	min.	max.
Tape width	16 mm	330,00	1,50	12,80	20,20	60,00	16,40	22,40	15,90 19,40



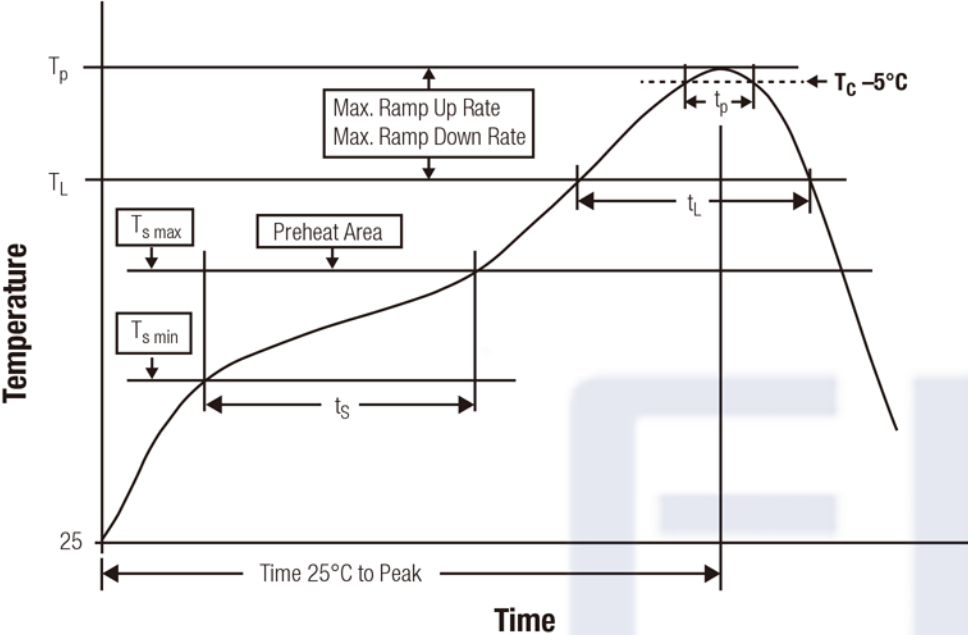
	Pull-of force
Tape width	16 mm 0,1 N - 1,3 N

Shaanxi FKS Electronic Parts Import&Export Co.,Ltd.
FKS(Xi'an) Electronic Technology Co.,Ltd.
Address: B1 Building,Western Cloud Valley,Fengxi New Town,
Xixian New Area,Xi'an City, Shaanxi Province,China.
Tel: +86-29-8868 5333
Fax: +86-29-8868 0913

FKS
Electronics

GENERAL TOLERANCE DIN ISO 2768-1m		PROJECTION METHOD 	
DESCRIPTION SMD Common Mode Line Filter			
SIZE 7345	REVISION 002.010	STATUS Valid	
ORDER CODE FKS744281471			

Classification Reflow Profile for SMT components:



Classification Reflow Soldering Profile:

Profile Feature		Value
Preheat Temperature Min	$T_{s\ min}$	150 °C
Preheat Temperature Max	$T_{s\ max}$	200 °C
Preheat Time t_s from $T_{s\ min}$ to $T_{s\ max}$	t_s	60 - 120 seconds
Ramp-up Rate (T_L to T_P)		3 °C/ second max.
Liquidous Temperature	T_L	217 °C
Time t_L maintained above T_L	t_L	60 - 150 seconds
Peak package body temperature	T_P	see table below
Time within 5°C of actual peak tempreature	t_p	20 - 30 seconds
Ramp-down Rate (T_L to T_P)		6 °C/ second max.
Time 25°C to peak temperature		8 minutes max.

refer to IPC/ JEDEC J-STD-020E

Package Classification Reflow Temperature:

Properties	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly I Package Thickness < 1.6 mm	260 °C	260 °C	260 °C
PB-Free Assembly I Package Thickness 1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
PB-Free Assembly I Package Thickness ≥ 2.5 mm	250 °C	245 °C	245 °C

refer to IPC/ JEDEC J-STD-020E

Shaanxi FKS Electronic Parts Import&Export Co.,Ltd. FKS(Xi'an) Electronic Technology Co.,Ltd. Adress: B1 Building,Western Cloud Valley,Fengxi New Town, Xixian New Area,Xi'an City, Shaanxi Province,China. Tel: +86-29-8868 5333 Fax: +86-29-8868 0913			GENERAL TOLERANCE DIN ISO 2768-1m		PROJECTION METHOD 	
 			DESCRIPTION SMD Common Mode Line Filter			ORDER CODE FKS744281471
			SIZE 7345	REVISION 002.010	STATUS Valid	