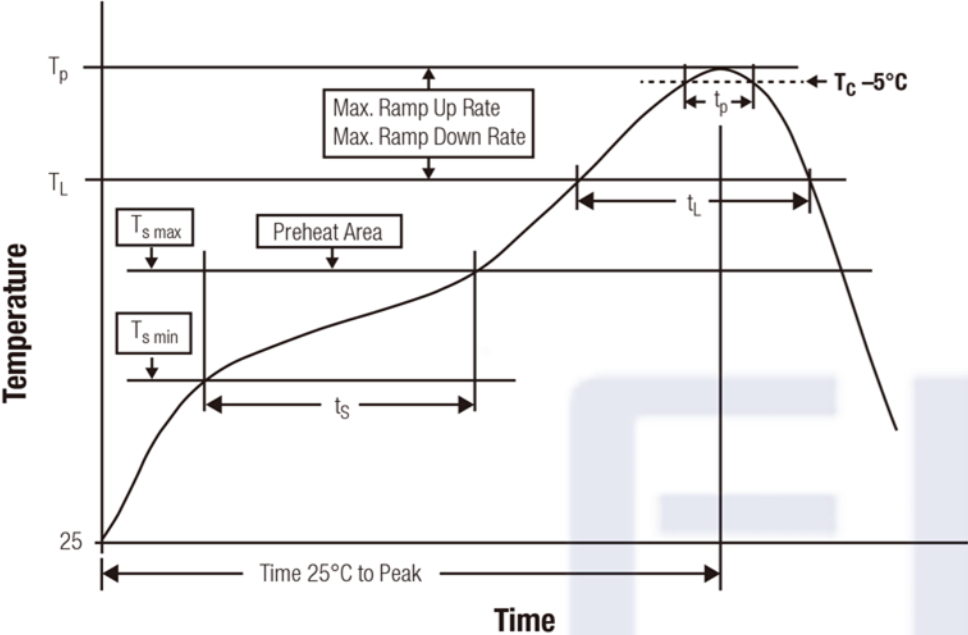


Classification Reflow Profile for SMT components:



Classification Reflow Soldering Profile:

Profile Feature		Value
Preheat Temperature Min	$T_{s\ min}$	150 °C
Preheat Temperature Max	$T_{s\ max}$	200 °C
Preheat Time t_s from $T_{s\ min}$ to $T_{s\ max}$	t_s	60 - 120 seconds
Ramp-up Rate (T_L to T_p)		3 °C/ second max.
Liquidous Temperature	T_L	217 °C
Time t_L maintained above T_L	t_L	60 - 150 seconds
Peak package body temperature	T_p	see table below
Time within 5°C of actual peak temperature	t_p	20 - 30 seconds
Ramp-down Rate (T_L to T_p)		6 °C/ second max.
Time 25°C to peak temperature		8 minutes max.

refer to IPC/ JEDEC J-STD-020E

Package Classification Reflow Temperature:

Properties	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly I Package Thickness < 1.6 mm	260 °C	260 °C	260 °C
PB-Free Assembly I Package Thickness 1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
PB-Free Assembly I Package Thickness ≥ 2.5 mm	250 °C	245 °C	245 °C

refer to IPC/ JEDEC J-STD-020E





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DATE (YYYY-MM-DD)
2019-02-13

GENERAL TOLERANCE
DIN ISO 2768-1m

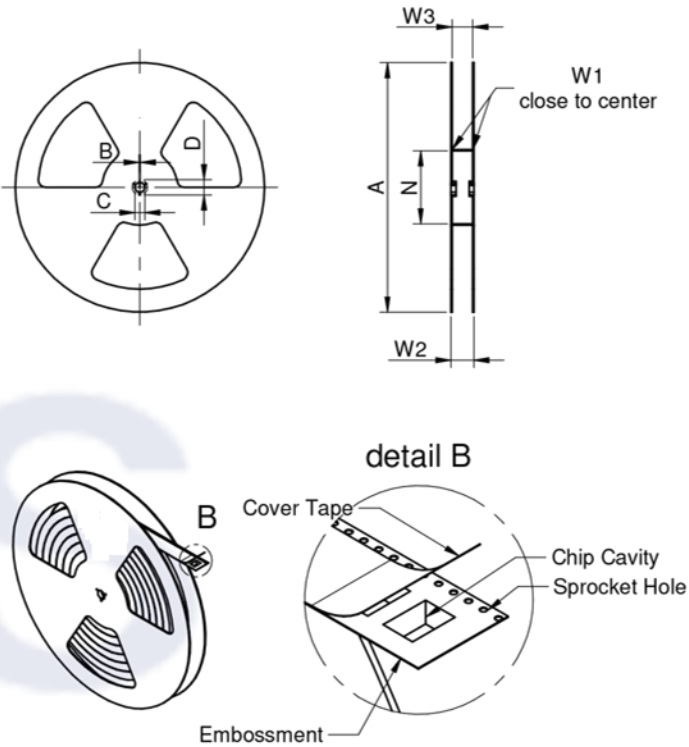
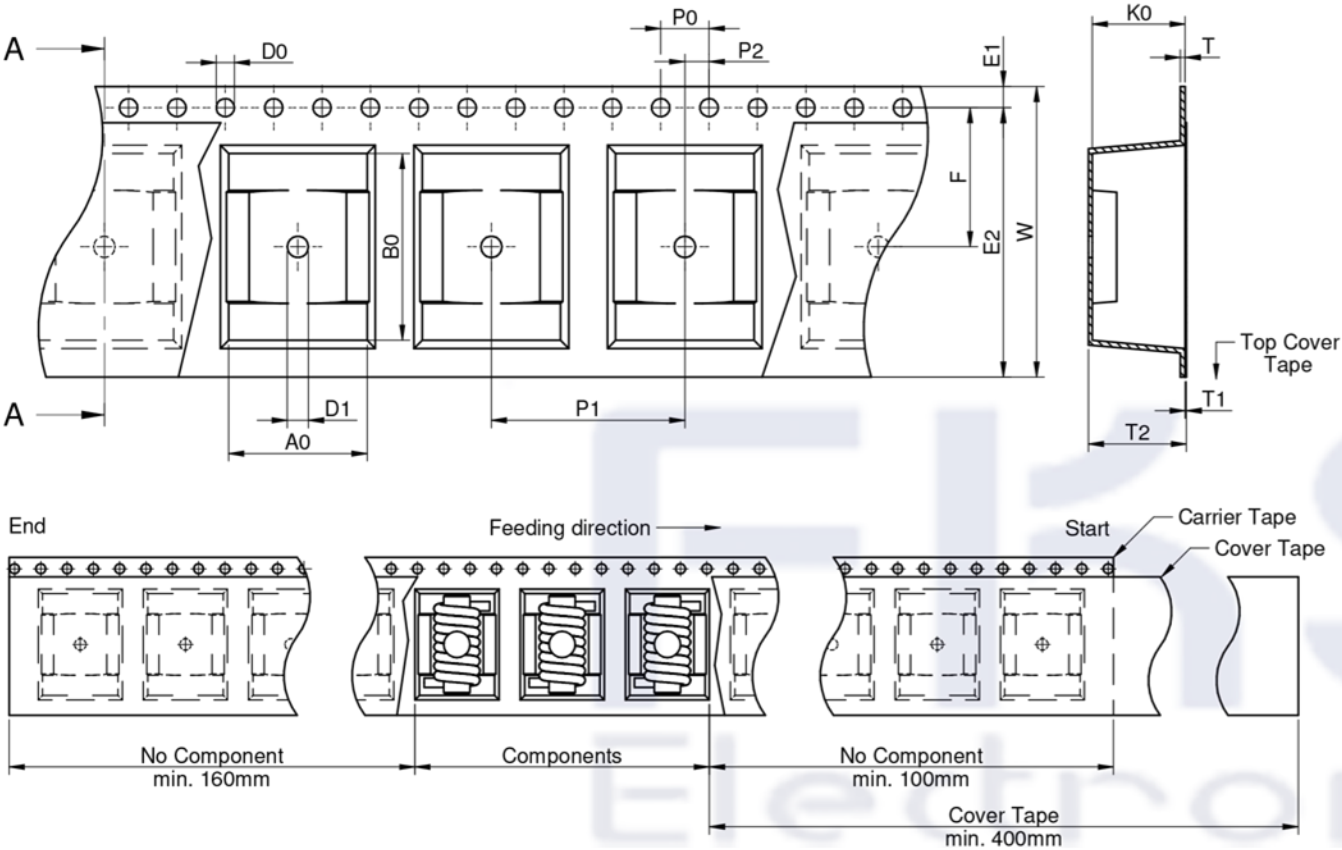
PROJECTION METHOD


DESCRIPTION
Rod Core Inductor SMT

ORDER CODE
FKS7847227010

STATUS
Valid

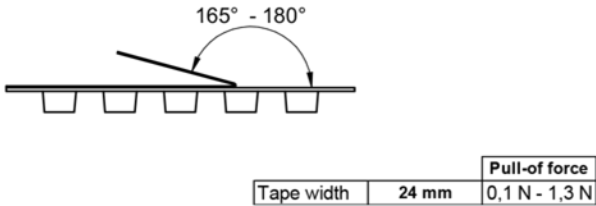
Packaging Specification - Tape and Reel: [mm]



Packaging is referred to the international standard IEC 60286-3:2013

Tape Type	A0 (mm)	B0 (mm)	W (mm)	T (mm)	T1 (mm)	T2 (mm)	K0 (mm)	P0 (mm)	P1 (mm)	P2 (mm)	D0 (mm)	D1 (mm)	E1 (mm)	E2 (mm)	F (mm)	Material	Qty. (pcs.)
	typ.	typ.	+0,3/-0,1	ref.	max.	typ.	typ.	±0,1	±0,1	±0,1	+0,1/-0,0	min.	±0,1	min.	±0,1		
2a	11,80	15,80	24,00	0,40	0,10	8,05	7,80	4,00	16,00	2,00	1,50	1,50	1,75	22,25	11,50	Polystyrene	510

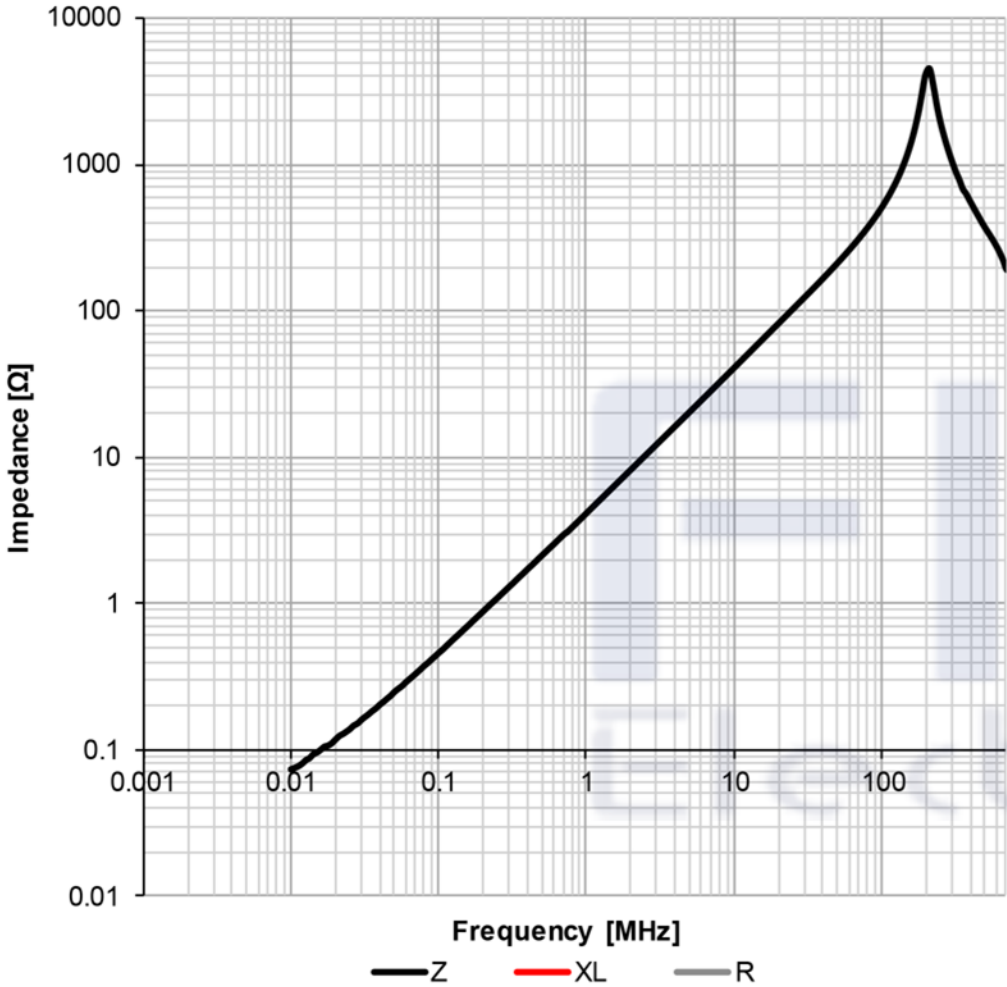
A (mm)	B (mm)	C (mm)	D (mm)	N (mm)	W1 (mm)	W2 (mm)	W3 (mm)	W3 (mm)	Material
± 2,0	min.	min.	min.	± 2,0	+ 2,0	max.	min.	max.	
330,00	1,50	12,80	20,20	60,00	24,40	30,40	23,90	27,40	Polystyrene/ Polyurethane



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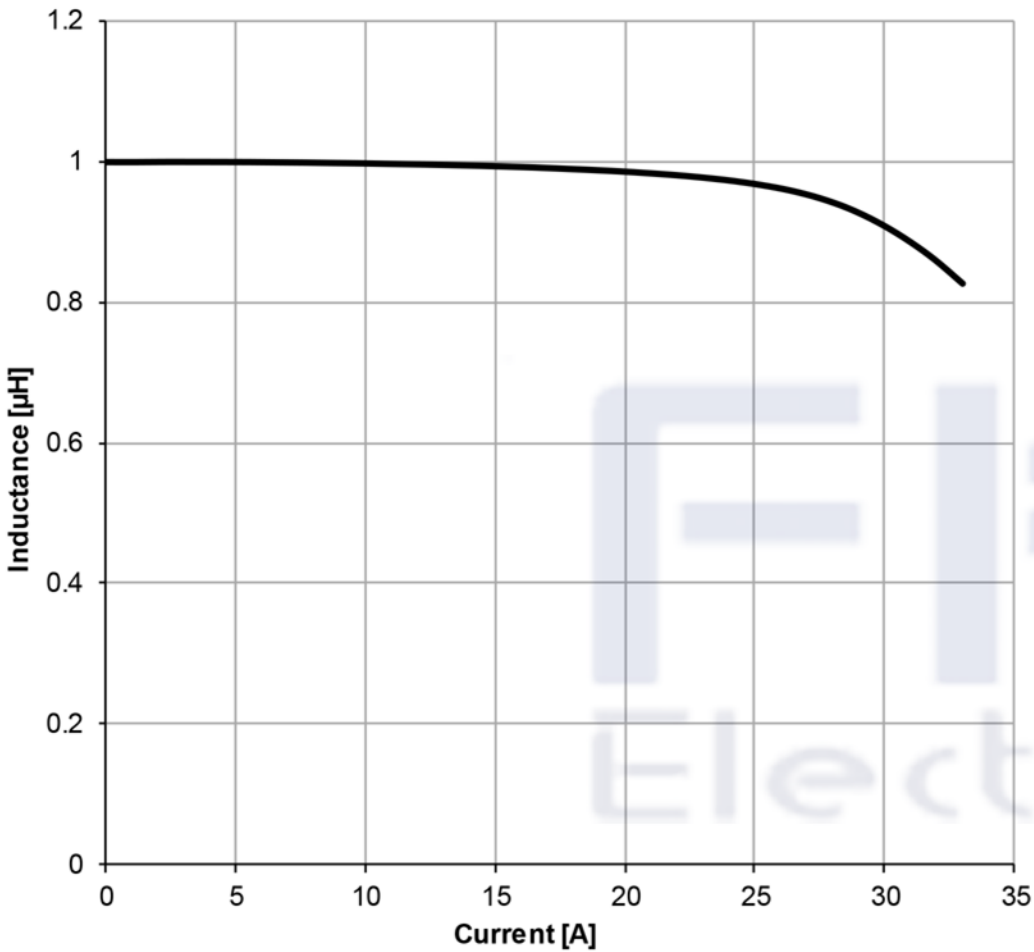
DATE (YYYY-MM-DD) 2019-02-13	GENERAL TOLERANCE DIN ISO 2768-1m	PROJECTION METHOD
DESCRIPTION Rod Core Inductor SMT		ORDER CODE FKS7847227010
		STATUS Valid

Typical Impedance Characteristics:

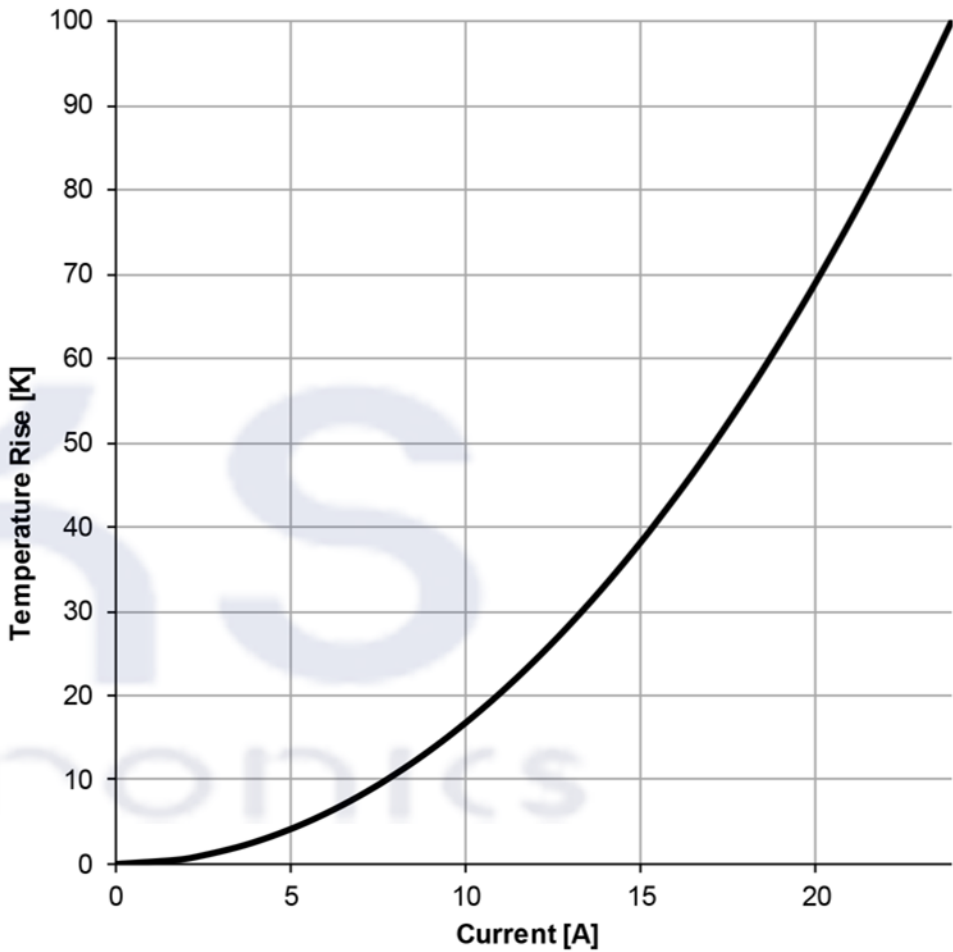


 RoHS COMPLIANT  REACH COMPLIANT  AEC Q200  Shaanxi FKS Electronic Parts Import&Export Co.,Ltd. Address:Building B1,The West Cloud Valley, Fengxi New City, Xixian New Area,Xianyang City,Shaanxi Province,China. Tel:0086 29 8868 5333 Fax:0086 29 8868 0913 Http://www.fks-tech.com		DATE (YYYY-MM-DD) 2019-02-13	GENERAL TOLERANCE DIN ISO 2768-1m	PROJECTION METHOD 
DESCRIPTION Rod Core Inductor SMT		ORDER CODE FKS7847227010		
		STATUS Valid		

Typical Inductance vs. Current Characteristics:

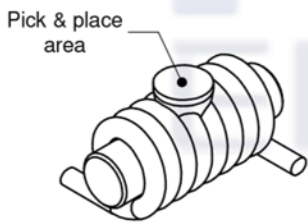
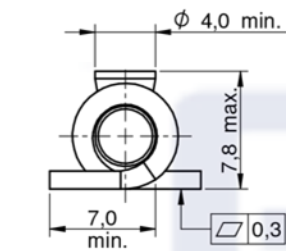
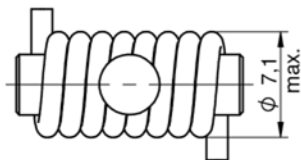
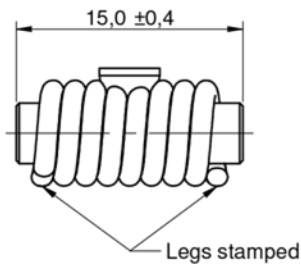
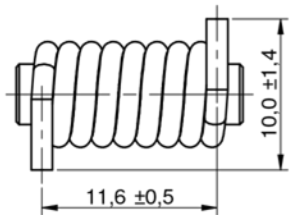


Typical Temperature Rise vs. Current Characteristics:



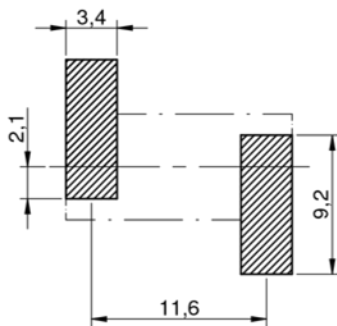
 RoHS COMPLIANT  REACH COMPLIANT  AEC Q200  FKS Electronics  Shaanxi FKS Electronic Parts Import&Export Co.,Ltd. Address:Building B1,The West Cloud Valley, Fengxi New City, Xixian New Area,Xianyang City,Shaanxi Province,China. Tel:0086 29 8868 5333 Fax:0086 29 8868 0913 Http://www.fks-tech.com	DATE (YYYY-MM-DD) 2019-02-13	GENERAL TOLERANCE DIN ISO 2768-1m	PROJECTION METHOD 
DESCRIPTION 1	Rod Core Inductor SMT	ORDER CODE KFS7847227010	STATUS Valid

Dimensions: [mm]



Scale - 2:1

Recommended Land Pattern: [mm]



Scale - 2:1

Electrical Properties:

Properties		Test conditions	Value	Unit	Tol.
Inductance	L	1 V/ 1 kHz	1	μH	±20%
Rated Current	I _R	ΔT = 40 K	22.5	A	max.
Saturation Current	I _{SAT}	ΔL/L < 10 %	29	A	typ.
DC Resistance	R _{DC}	@ 20 °C	2	mΩ	±20%
Self Resonant Frequency	f _{res}		213	MHz	typ.

Certification:

RoHS Approval	Compliant [2011/65/EU&2015/863]
REACH Approval	Conform or declared [(EC)1907/2006]

General Information:

It is recommended that the temperature of the component does not exceed +150°C under worst case conditions	
Ambient Temperature (referring to I _R)	-40 up to +110 °C
Operating Temperature	-40 up to +150 °C
Storage Conditions (in original packaging)	< 40 °C ; < 75 % RH
Moisture Sensitivity Level (MSL)	1
Test conditions of Electrical Properties: +20 °C, 33 % RH if not specified differently	



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DATE (YYYY-MM-DD)	2019-02-13	GENERAL TOLERANCE	DIN ISO 2768-1m	PROJECTION METHOD	
DESCRIPTION		Rod Core Inductor SMT		ORDER CODE	
				FKS7847227010	
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				Valid	